

Figure 1
Moisture Content Versus Thickness

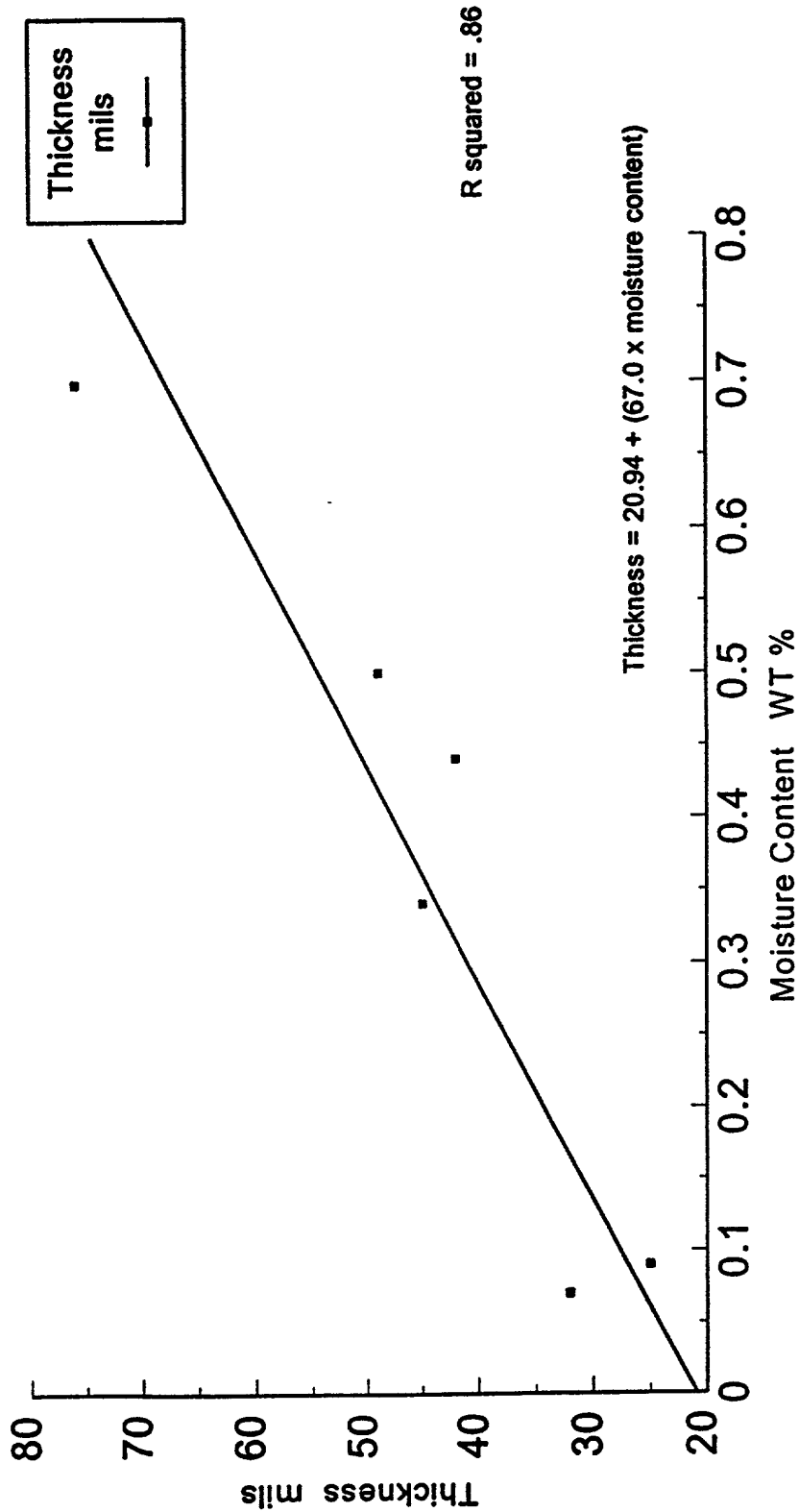


Figure 2
Moisture Content Versus Maximum Load At -20F

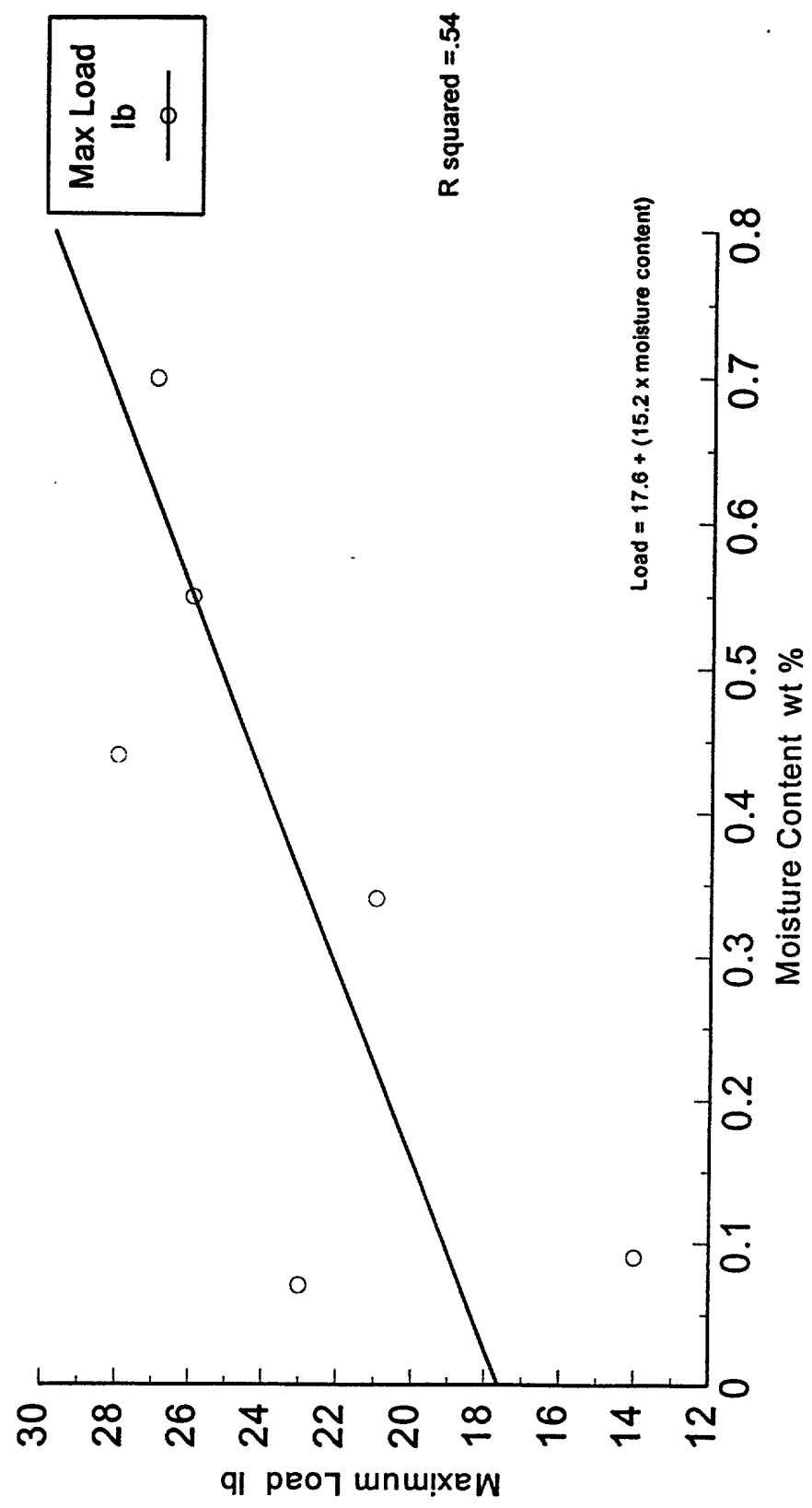
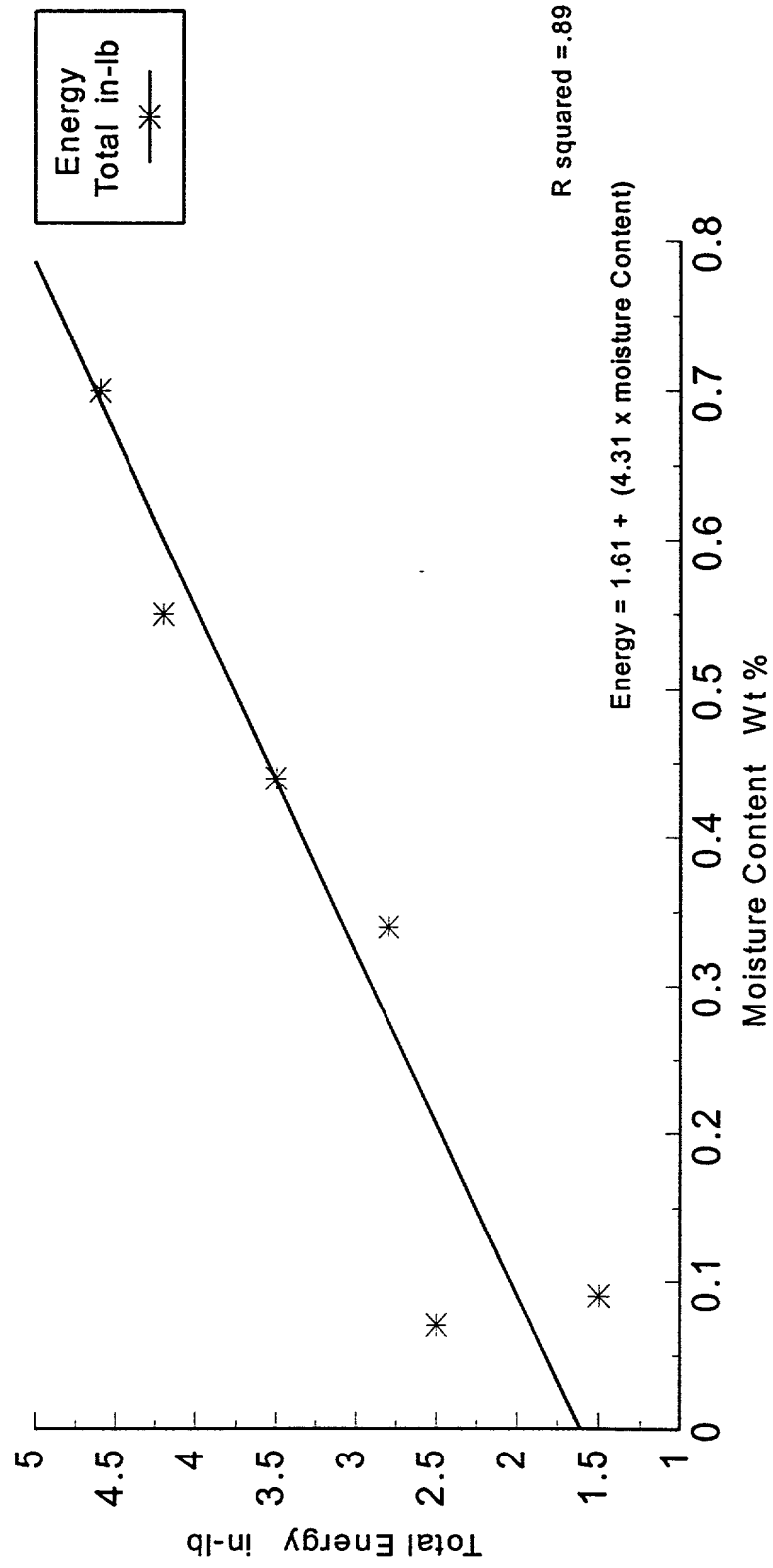


Figure 3
Moisture Content Versus Total Energy At -20 F



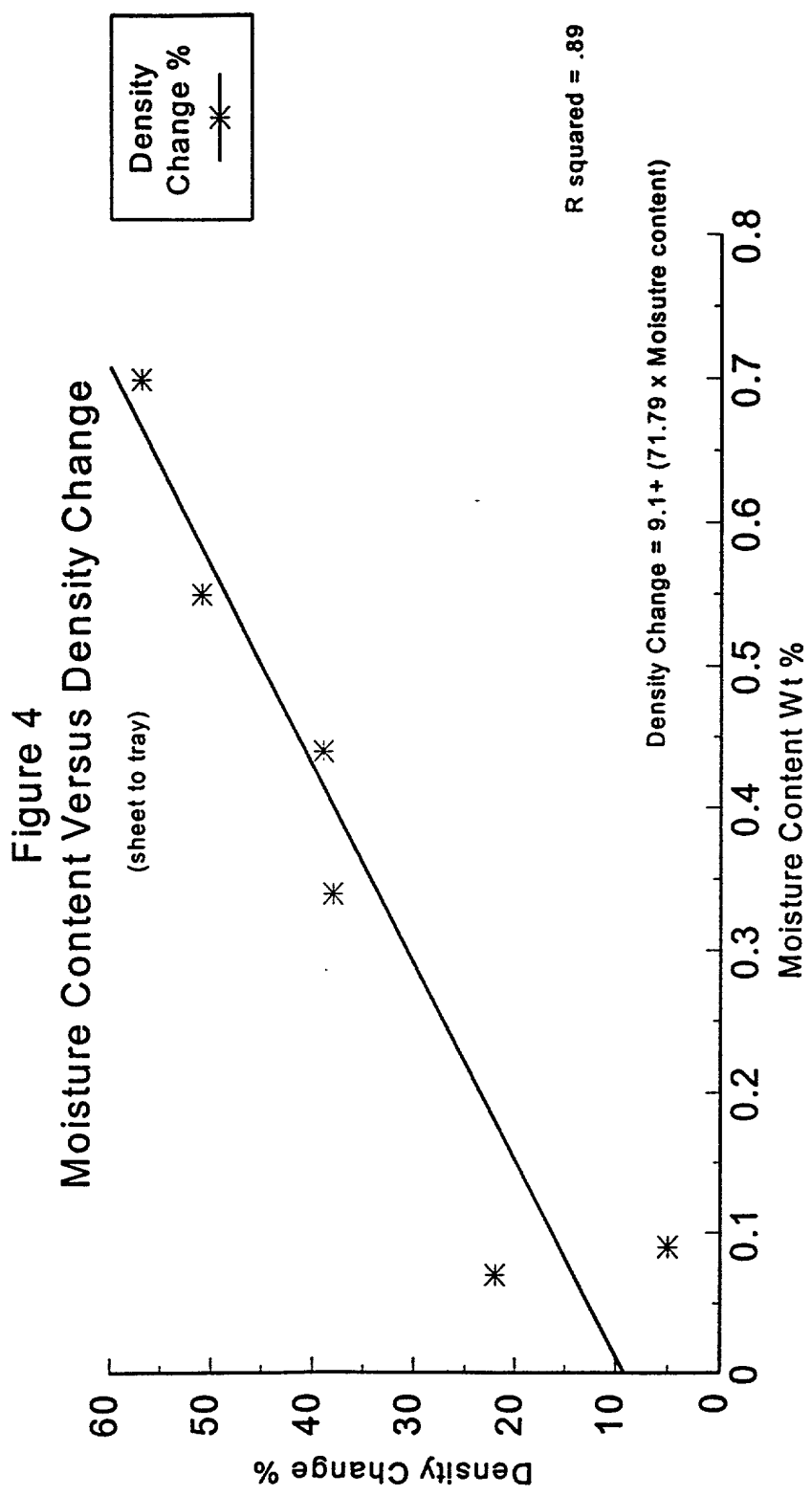


Fig. 5
Sheet Expansion At Various water Temperatures

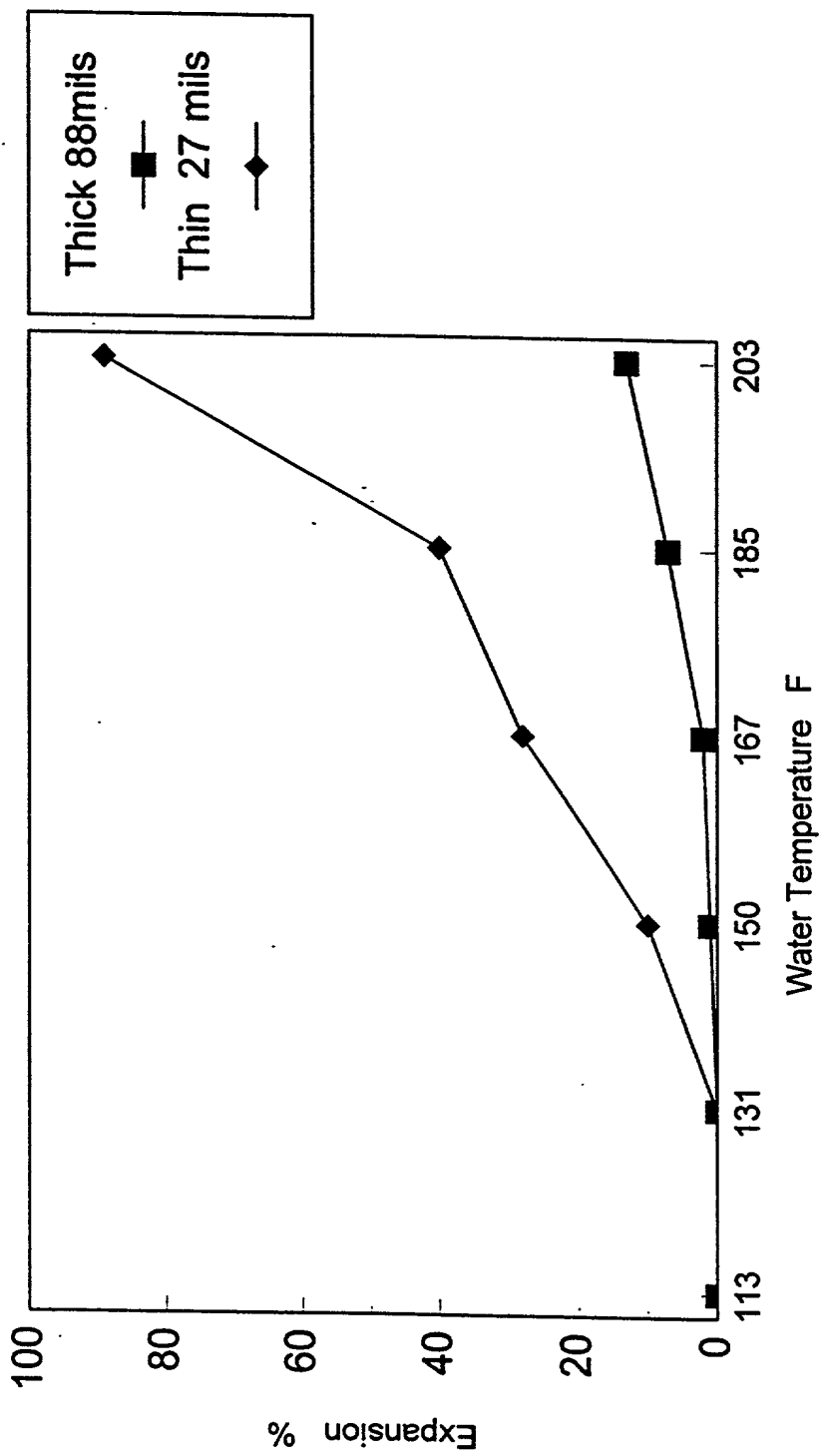


Fig. 6

Expansion: Water Preheat + Air Oven

Water bath 5 Min + Oven at 285 F for 5 min

